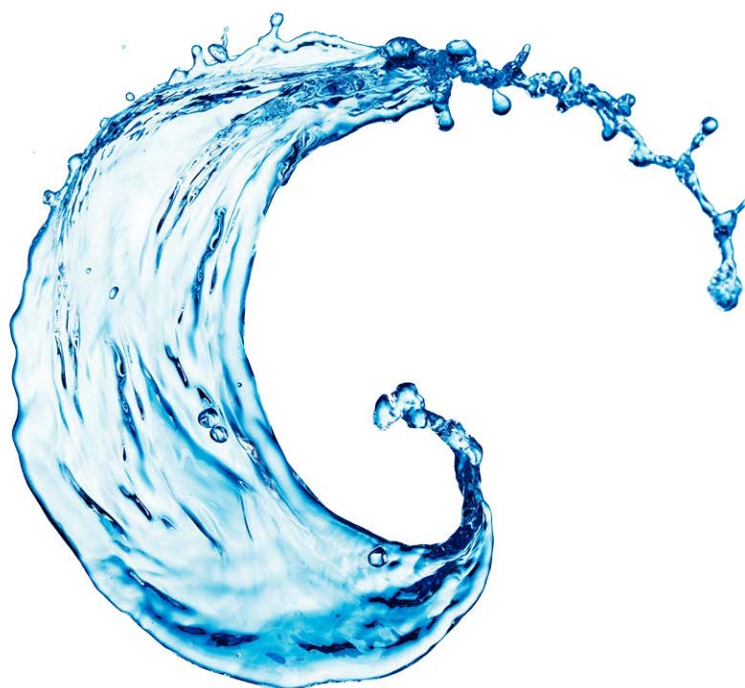


Instruction and installation manual for
Whirlpool Bathtub SPAtec



SPAtec

Index

Index.....	1
Security advice	2
Assembly instructions	3
Operation of the touch control panel.....	5
Bluetooth (*optional)	8
Care and maintenance	9

For safety reasons, please take a moment to read this instruction manual before installing and operating your hot tub.

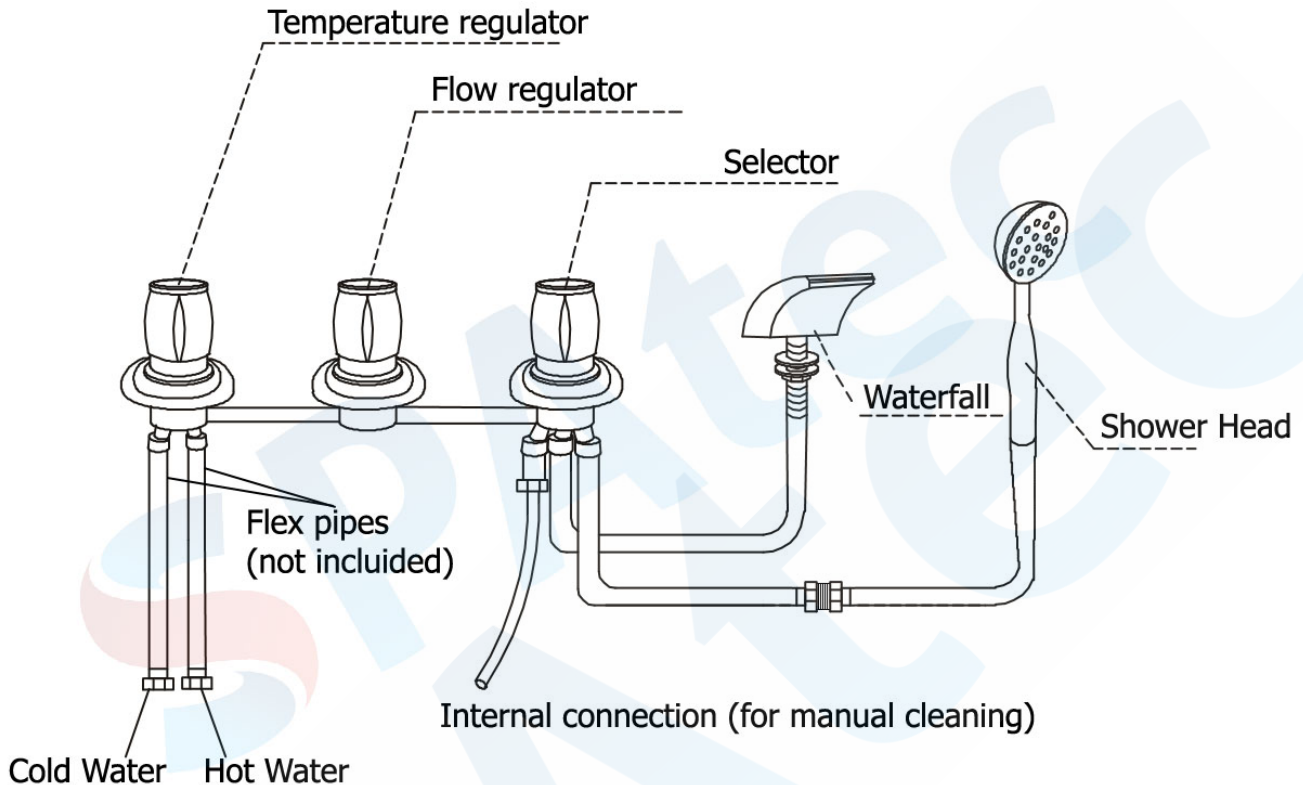
Please use the appropriate tools to open the package.

Security advice

1. Children and persons in need of care should not bathe without supervision. People with heart problems, high blood pressure or diabetes, as well as other serious illnesses, should only use the whirlpool bathtub after consulting a doctor.
2. People with heart disease or high blood pressure are advised not to use the whirlpool bathtub.
3. High alcohol consumption or physical tiredness can be a threat when using the whirlpool bathtub.
4. In order to avoid damage to the product, clean the whirlpool bathtub with a soft cloth and neutral soap.
5. Do not use acidic or alkaline cleaners.
6. Be careful not to slip in and out of the whirlpool bathtub.
7. Please note that the bathtub floor can be more slippery due to the remains of soap and other products.
8. We recommend that you hire a specialized company to carry out the connection of water pipes.
9. All electrical connections of the whirlpool bathtub must be carried out by a specialized company. If the power cable is damaged, please ask a specialist to replace it.
10. The electrical installation requires earthing. The diameter of the cable must not be less than 2.5 mm².
11. The water pump has a protection sensor that prevents it from running dry and can only be started once the water reaches the level sensors.
12. It is recommended not to completely surround the whirlpool bathtub with tiles. The water pump, air pump and ozone disinfection require air circulation.
13. Water should not be poured directly into the shower holder during use. The guarantee does not cover water damage caused by misuse.
14. The internal components of the bath must be easily accessible, otherwise the warranty does not cover access to the internal components in case of failure.

Assembly instructions

Plumbing installation diagram



Preliminary installation:

1. Connect the shower head and waterfall tap as shown in the diagram above.
2. Connect the cold water outlet to the connection marked with the letter C and the hot water outlet to the connection marked with the letter H as shown in the diagram above (**connection's pipes no supplied with the bathtub**).
3. Connect and seal the drain. Place the drain cover.
4. Carry out the electrical installation, connecting the bath by cables of at least 2.5 mm² to a socket that has a 16A magnetothermic, 30mA differential and **earthing socket**.



Warning: Installation must be carried out by a qualified technician in accordance with the requirements of national electrical codes and procedures.



Warning: The bathtubs have an internal air intake like the one in this picture. It is not necessary to perform any task on this piece and it is very important not to cover it or prevent air from entering it.




Starting up the whirlpool for the first time (before final installation):

1. Fill the whirlpool bathtub until all jets are covered.
2. Check the watertightness of the pipes and jets for approx. 30 minutes. During these 30 minutes, please do not leave the bathtub unsupervised and periodically check the tightness of the pipes and jets during this test.
3. After phase 2 has been successfully completed, switch on all hydromassage functions and test their continuous operation for 30 minutes, please do not leave the bathtub unsupervised and periodically check the tightness of the pipes, jets and pumps during this test.
4. After stages 1, 2 and 3 have been successfully completed, the final installation can be carried out. In order to do so, please empty all water from the bathtub.

Final installation

1. Place the whirlpool bathtub in its final desired position.
2. Adjust the legs of the bathtub until it is completely horizontal.
3. Seal all the joints between the bathtub and the wall with silicone.
4. Fit the headrests (optional)..

 **Warning:** The bathtub should be placed on a surface that supports the water (e.g. tiles) and with a slight drop to the outside, so that, in case of a possible leak or water falling in, it will come out under the skirting and not accumulate under the bathtub. The guarantee does not cover water damage caused by poor installation.

Operation of the touch control panel

CONTROL PANEL:



Power



Left




Right



Confirm


Switch On

Press  for 2 seconds to turn the panel on, the panel will light up. Press again to turn it off.








Panel lock

The control panel will automatically lock after a short period of inactivity, and the word LOCK will appear on the display.

To unlock the control panel press and hold  during 3 seconds.

To manually lock the control panel, press and hold  during 3 seconds.

Chromotherapy

Use  or  to select , confirm the selection with  and the underwater light will turn on and automatically change colour. Press  again to turn off the chromotherapy.

Ozonator:

Use  or  to select  confirm using  and the ozonator will start working.






Press  again to stop it.








Warning: The ozonator will automatically turn off after 10 minutes if it is not reactivated.

Massage functions

Air Jets

Use  or  to select  confirm using  the bubbles will start. - Press  again to stop it.

Water Jets

Use  or  to select  confirm using  the jets will start. - Press  again to stop it.



The Jets only work if the water level has reached the minimum.

If the water level is low, the jets will stop and



the icon will flash until the level is restored, the jets will then start


Heater

This thermostatically controlled water heating function is designed to maintain the temperature of the water in the bathrooms with minor adjustments. It is not intended as a means of heating cold water.




The water massage jets must be running for this feature to work

Use  or  to select  confirms the temperature using 

The temperature of the bath water will now be kept within 1° of the set temperature. Press

 again to stop the function.

Temperature adjustment



The temperature display shows the current water temperature. With the temperature select and press  the display temperature will start flashing, then use  or  to move the temperature down or up 1o at each touch. When the desired temperature appears, remove your finger from the panel. After 5 seconds, the display will return to the current temperature and slowly rise or fall to the desired temperature.

 The default bath temperature is 37 °C Temperature range: 35 °C - 45 °C










The system only adds heat as needed, it cannot cool the water - add cold water to achieve this

Bluetooth (*optional)

Pairing:

- When the system is on, select  and press  for 2 s until the display shows "PAIR". Activate the bluetooth on your device.
- The name of the bluetooth is "JOYONWAY". Select this name on your device, then enter the PIN code..

Use:

- Select the music from your device and press  until the bathtub screen shows "BT-C". To turn it off press again  until "BT-C" disappears
- To change song press , when "P-N" appears on the display, press  or . Press  for 2 seconds, to pause the song and press again to activate it again.
- To enter the volume setting status press  until "VOL" appears. Press  to increase the volume, and  to lower the volume. The volume setting ranges from 0 to 20.
- When the Bluetooth music playback function is activated, the ozone will be turned off automatically.



Bluetooth music playback cannot be started at the same time as the ozonator.

*Bluetooth function only available on some models

Care and maintenance

1. We recommend using a soft cloth and neutral detergent for the daily cleaning of your whirlpool bathtub. Please do not use cleaners containing acetone or ammonia. Under no circumstances should cleaners containing formic acid or formaldehyde be used to disinfect your bathtub. Disinfection with ozone kills all germs and bacteria at the touch of a button.
2. Lime deposits on the surface can be removed with specific products.
3. If the suction nozzles or jets become clogged due to hair or similar blockages, they can be unscrewed and cleaned.

If you are not going to use the bath for a long period of time, unplug it from the mains.